

Up/Down Counter/Timer

DIN W72 × H36mm of Counter/Timer with indication only

■ Features

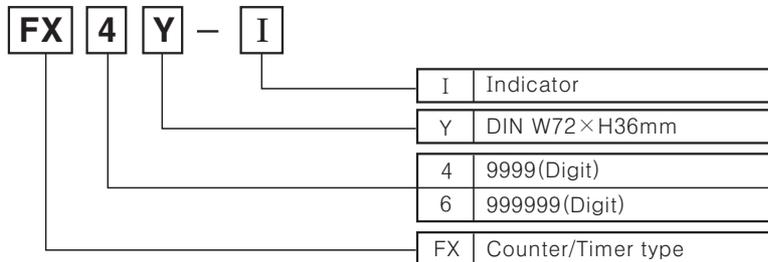
- Upgraded counting speed : 1cps/30cps/2kcps/5kcps
- Application of Up/Down input mode
- Selectable Up/Down indication of display value
- Wide range of input power supply :
100–240VAC 50/60Hz, 12–24VAC/DC
- Selectable Counter or Timer function by internal DIP switch
- Selectable time ranges
- Built-in Microprocessor



⚠ Please read "Caution for your safety" in operation manual before using.



■ Ordering information



■ Specifications

| Model | | FX4Y-I | FX6Y-I |
|-------------------------|----------------|--|--|
| Digit | | 4 | 6 |
| Digit size | | W8 × H14mm | W4 × H8mm |
| Power supply | | 100–240VAC 50/60Hz, 12–24VAC/DC | |
| Allowable voltage range | | 90 ~ 110% of rated voltage | |
| Power consumption | | Approx. 4.5VA (240VAC 60Hz), Approx. 4.5VA (24VAC 60Hz), Approx. 2.5W (24VDC) | |
| Max. counting speed | | Selectable 1cps/30cps/2kcps/5kcps by internal DIP switch | |
| Min. input signal width | INHIBIT input | Min. 20ms | |
| | RESET input | | |
| Input | CP1, CP2 input | No voltage input ⇒ Impedance at short-circuit : Max. 470Ω, Residual voltage at short-circuit : Max. 1VDC, Impedance at open-circuit : Min. 100kΩ | |
| | RESET input | | |
| Memory protection | | 10 years (When using non-volatile semiconductor memory) | |
| External power | | 12VDC ± 10% 50mA Max. | |
| Insulation resistance | | Min. 100MΩ (at 500VDC mega) | |
| Dielectric strength | | 2000VAC 50/60Hz for 1 minute | |
| Noise strength | AC Type | ± 2kV the square wave noise (pulse width: 1μs) by the noise simulator | |
| | DC Type | ± 500V the square wave noise (pulse width: 1μs) by the noise simulator | |
| Vibration | Mechanical | 0.75mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 1 hour | |
| | Malfunction | 0.5mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 10 minutes | |
| Shock | Mechanical | 300m/s ² (Approx. 30G) in X, Y, Z directions for 3 times | |
| | Malfunction | 100m/s ² (Approx. 10G) in X, Y, Z directions for 3 times | |
| Ambient temperature | | -10 ~ +55°C (at non-freezing status) | |
| Storage temperature | | -25 ~ +65°C (at non-freezing status) | |
| Ambient humidity | | 35 ~ 85%RH | |
| Life cycle | | Semi-permanent | |
| Unit weight | | AC type: Approx. 126g, DC type: Approx. 130g | AC type: Approx. 128g, DC type: Approx. 132g |
| Approval | | | |

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/Speed/Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

(J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

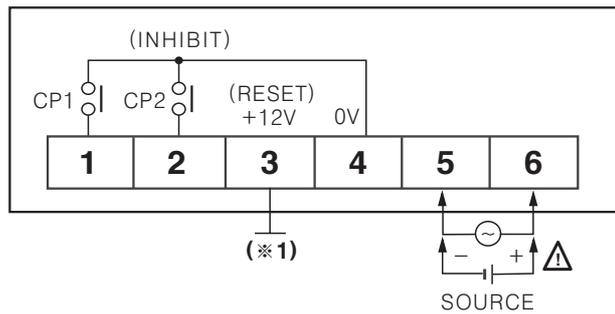
(N) Stepping motor & Driver & Controller

(O) Graphic panel

(P) Production stoppage models & replacement

FXY Series

Connections

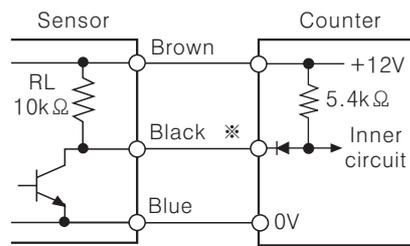


- (※1) It can be selected RESET or sensor power (+12V 50mA) by internal PIN operation. (Refer to A-35)
- (※2) CP1, CP2 : Input signal terminals when using as Counter.
- (※3) INHIBIT(CP2) : Time Hold terminal when using for timer (Connect switch to ②+④ from the external.)
- (※4) Operated by a Power ON Start method when it is used as a timer.

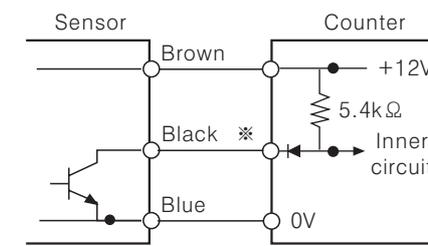
Input connections

◎Using for no-voltage input(NPN)

●Solid-state input(Standard sensor : NPN output type sensor)

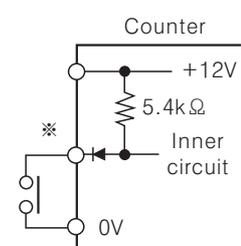


※CP1, CP2(INHIBIT), RESET input



(NPN open collector output)

●Contact input

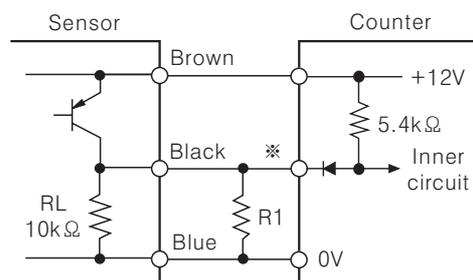


※Please select the counting speed as 30cps when using for counter.

◎Using for voltage input(PNP)

FXY series is for no-voltage input type, it is not available to count applying DC voltage from the external. For using PNP type sensor, please use as the following to count.

●PNP output type sensor

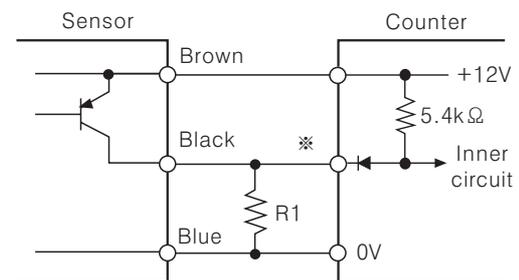


(PNP output)

●Please set R1 value to make the composed resistance of $RL + R1$ as Max. 470kΩ is an impedance for short-circuit.

※CP1, CP2(INHIBIT), RESET input

●PNP open collector output type sensor



(PNP open collector output)

※In case of PNP open collector output type sensor, please connect lower than 470Ω of R1 to input terminal before using.

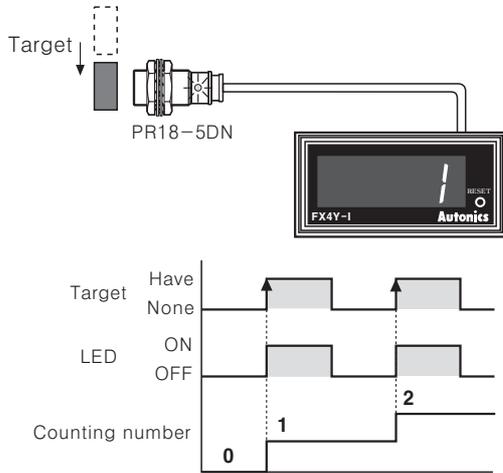
Up/Down Counter/Timer

Counting method

Be careful to select sensor because the counting method of NPN output type sensor is different from PNP output type sensor.

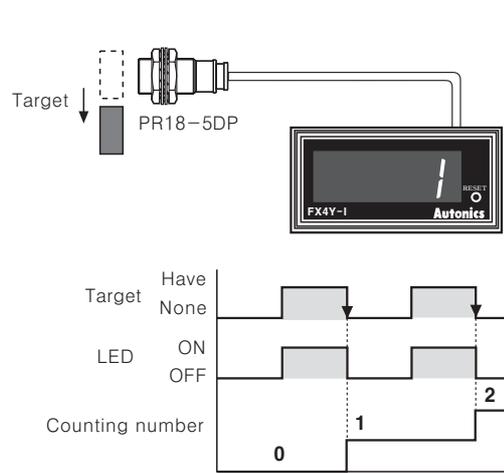
●NPN output type sensor

When the sensor is changed from OFF to ON, it counts.

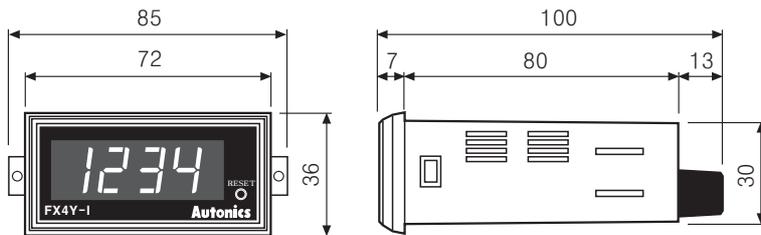


●PNP output type sensor

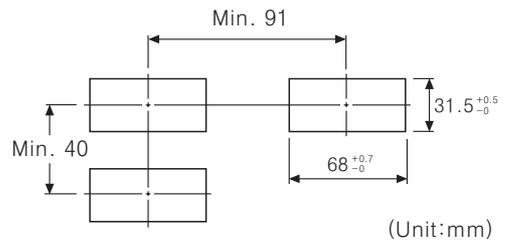
When the sensor is changed from ON to OFF, it counts.



Dimensions

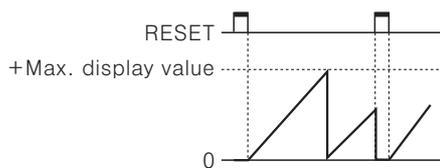


●Panel cut-out

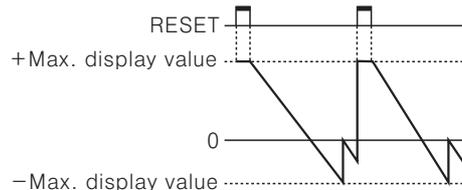


Counting function of indication type(Counter)

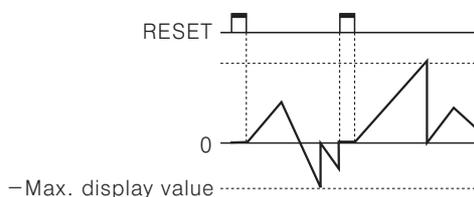
●Up mode



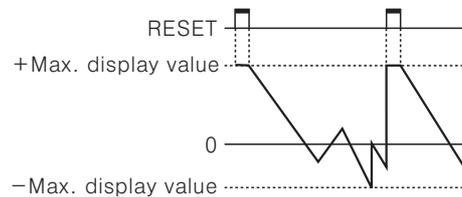
●Down mode



●Up/Down-A, B, C Mode

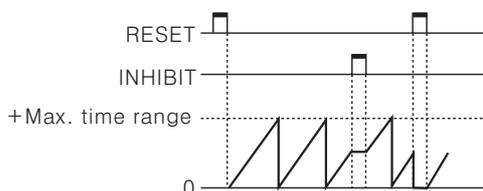


●Up/Down-D, E, F Mode

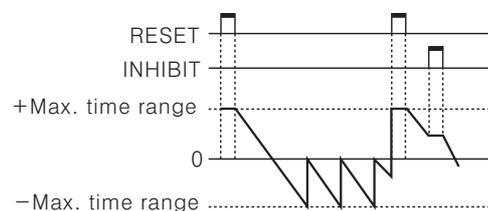


Counting function of indication type(Timer)

●Up mode



●Down mode



(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/Speed/Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

(J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

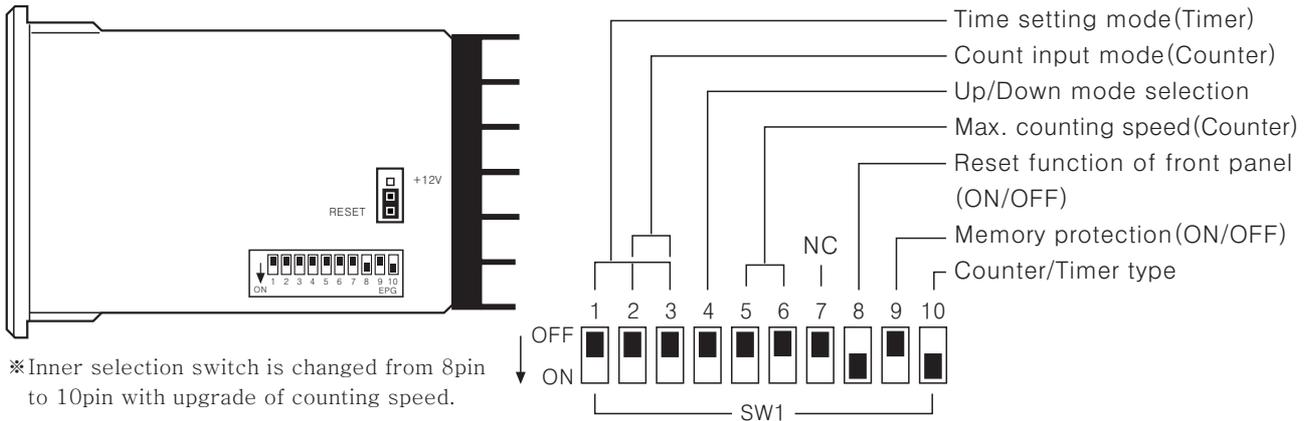
(N) Stepping motor & Driver & Controller

(O) Graphic panel

(P) Production stoppage models & replacement

FXY Series

■ Description of inner DIP switches



※Inner selection switch is changed from 8pin to 10pin with upgrade of counting speed.

●Up/Down mode

| SW1 | Function |
|---|-----------|
| 4 OFF <input type="checkbox"/> ON <input type="checkbox"/> | Up mode |
| 4 OFF <input type="checkbox"/> ON <input type="checkbox"/> | Down mode |

●Counter/Timer selection

| SW1 | Function |
|--|----------|
| 10 OFF <input type="checkbox"/> ON <input type="checkbox"/> | Timer |
| 10 OFF <input type="checkbox"/> ON <input type="checkbox"/> | Counter |

●Reset function of front panel(ON/OFF)

| SW1 | Function |
|---|--|
| 8 OFF <input type="checkbox"/> ON <input type="checkbox"/> | Disable the front panel reset function |
| 8 OFF <input type="checkbox"/> ON <input type="checkbox"/> | Enable the front panel reset function |

●Max. counting speed

| SW1 | CP1, CP2 |
|---|----------|
| 5 6 OFF <input type="checkbox"/> ON <input type="checkbox"/> | 1cps |
| 5 6 OFF <input type="checkbox"/> ON <input type="checkbox"/> | 30cps |
| 5 6 OFF <input type="checkbox"/> ON <input type="checkbox"/> | 2kcps |
| 5 6 OFF <input type="checkbox"/> ON <input type="checkbox"/> | 5kcps |

●Memory protection(ON/OFF)

| SW1 | Function |
|---|-------------------------------|
| 9 OFF <input type="checkbox"/> ON <input type="checkbox"/> | Enable the memory protection |
| 9 OFF <input type="checkbox"/> ON <input type="checkbox"/> | Disable the memory protection |

■ Time setting mode(Timer)

| SW1 | 4Digit | 6Digit | SW1 | 4Digit | 6Digit |
|--|--------------------|-----------------------|--|---------------------|---------------------------|
| A OFF <input type="checkbox"/> ON <input type="checkbox"/> | 99.99sec | 99999.9sec | E OFF <input type="checkbox"/> ON <input type="checkbox"/> | 999.9min | 99999.9min |
| B OFF <input type="checkbox"/> ON <input type="checkbox"/> | 999.9sec | 999999sec | F OFF <input type="checkbox"/> ON <input type="checkbox"/> | 99hour 59min | 99hour 59min 59sec |
| C OFF <input type="checkbox"/> ON <input type="checkbox"/> | 9999sec | 99min 59.99sec | G OFF <input type="checkbox"/> ON <input type="checkbox"/> | 999.9hour | 9999hour 59min |
| D OFF <input type="checkbox"/> ON <input type="checkbox"/> | 99min 59sec | 999min 59.9sec | H OFF <input type="checkbox"/> ON <input type="checkbox"/> | 9999hour | 99999.9hour |

Up/Down Counter/Timer

Input mode(Counter)

| Input mode | SW1 | 4 OFF ON Up mode | Input mode | SW1 | 4 OFF ON Down mode |
|---------------------------------------|---------------|----------------------------------|---------------------------------------|---------------|------------------------------------|
| Up/Down-A (Command input) | OFF 2 3 ON | | Up/Down-D (Command input) | OFF 2 3 ON | |
| Up/Down-B (Individual input) | OFF 2 3 ON | | Up/Down-E (Individual input) | OFF 2 3 ON | |
| Up/Down-C (Phase difference input) | OFF 2 3 ON | | Up/Down-F (Phase difference input) | OFF 2 3 ON | |
| UP (Count up input) | OFF 2 3 ON | | Down (Count down input) | OFF 2 3 ON | |

※Ⓐ : Over Min. signal width, Ⓑ : Over 1/2 of Min. signal width.

If the signal width of Ⓐ or Ⓑ is less than min. signal width, ±1 of count error is occurred.

※n : + Max.display value (FX4Y-I : 9999, FX6Y-I : 999999)

(A)
Counter

(B)
Timer

(C)
Temp.
controller

(D)
Power
controller

(E)
Panel
meter

(F)
Tacho/
Speed/
Pulse
meter

(G)
Display
unit

(H)
Sensor
controller

(I)
Switching
power
supply

(J)
Proximity
sensor

(K)
Photo
electric
sensor

(L)
Pressure
sensor

(M)
Rotary
encoder

(N)
Stepping
motor &
Driver &
Controller

(O)
Graphic
panel

(P)
Production
stoppage
models &
replacement

FXY Series

■ Proper usage

◎ Reset

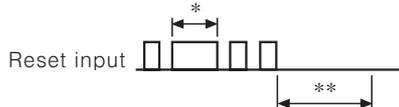
● Reset

When selecting a reset input/output mode, please apply the external reset or manual reset signal.

If it is not reset, it is operated as the prior mode.

● Reset signal width

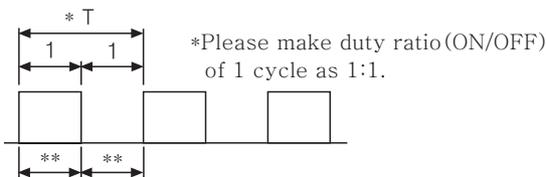
It is reset perfectly when the reset signal is applied for **max. 20ms** regardless of the contact input & solid-state input.



*In case of a contact reset, it is reset perfectly if the ON time of reset signal is applied for max. 20ms even though a chattering is occurred.

**Signal input (CP1, CP2) is possible if there is no reset input for min. 50ms after reset input.

◎ Min. signal width

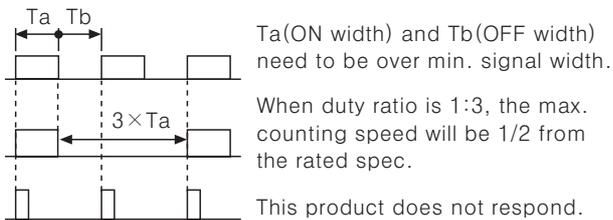


** Min. signal width [30cps : Over 16.7ms
2kcps : Over 0.25ms

◎ Maximum counting speed

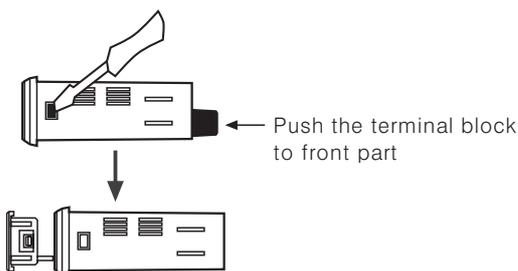
This is a response speed per 1 sec. when the duty ratio (ON:OFF) of input signal is 1:1.

If the duty ratio is not 1:1, the width between ON and OFF should be over min. signal width and the response speed will getting slower against input signal. And one of ON width and OFF width is under min. signal width, this product may not response.

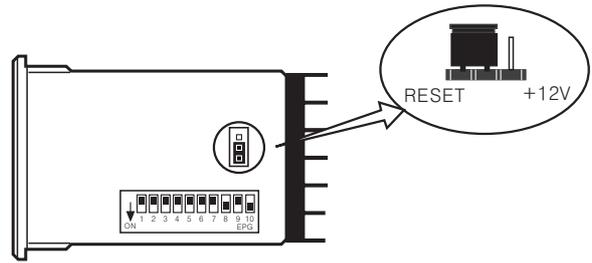


◎ Detach the case from body

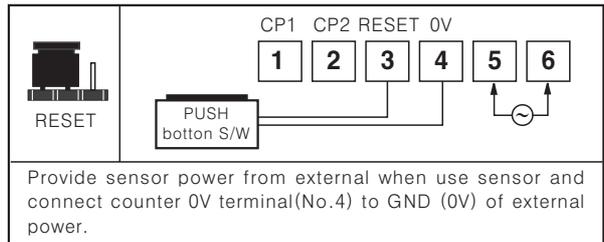
While pushing the Lock part with with driver to the front, push the terminal block.



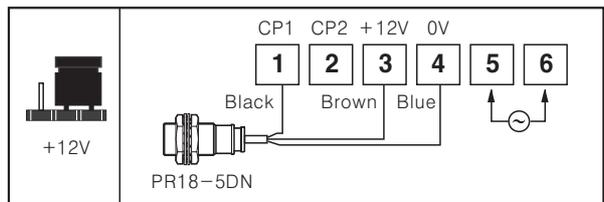
◎ Using switching pin of Reset / +12V



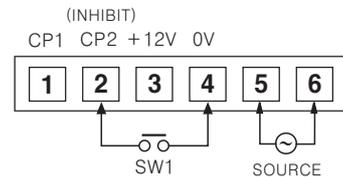
● When using terminal 3 for external reset terminal



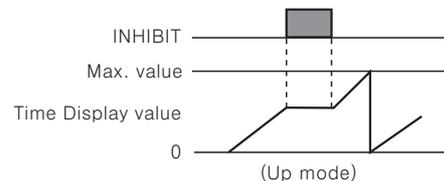
● When using terminal 3 for sensor power terminal



◎ INHIBIT [For Timer]



- It becomes the INHIBIT mode when SW1 turns on. (Time Hold)
- When power is applied, it starts to progress and INHIBIT mode is used to stop the time is under the progress at the moment.
- When SW1 is OFF, timer starts to progress again.



◎ Power

The inner circuit voltage starts to rise up for the first 100ms after power on, the input may not work at this time. And also the inner circuit voltage drops down for the last 500ms after power off, the input may not work at this time.



Up/Down Counter/Timer

DIN W48 × H48mm, Preset Counter/Timer

■ Features

- Upgraded counting speed : 1cps/30cps/2kcps/5kcps
- Selectable voltage input (PNP) or No-voltage input (NPN)
- Addition of Up/Down input mode
- Available to set a decimal point (Fixed decimal point of display)
- Wide range of input power supply :
100–240VAC 50/60Hz, 12–24VAC/DC (Option)
- Selectable Counter/Timer by internal DIP switch
- Various time range
- Built-in Microprocessor



⚠ Please read "Caution for your safety" in operation manual before using.



■ Specifications

| Model | Single preset | | FX4S | | FX5S-I | |
|----------------------------------|--------------------------|----------|---|--|--|--|
| | Dual preset | | | | | |
| Digit | | | 4 | | 5 | |
| Digit size | | | W4×H8mm | | | |
| Power supply | | | 100–240VAC 50/60Hz, 12–24VAC/DC (Option) | | | |
| Allowable voltage range | | | 90 ~ 110% of rated voltage | | | |
| Power consumption | | | <ul style="list-style-type: none"> • Indication type : Approx. 4.7VA (240VAC 60Hz), Approx. 5.6VA (24VAC 60Hz), Approx. 2.8W (24VDC) • Single preset : Approx. 5.7VA (240VAC 60Hz), Approx. 4.5VA (24VAC 60Hz), Approx. 3W (24VDC) | | | |
| Max. counting speed for CP1, CP2 | | | Selectable 1cps/30cps/2kcps/5kcps by internal DIP switch | | | |
| Min. input signal width | INHIBIT input | | Approx. 20ms | | | |
| | RESET input | | | | | |
| Input | CP1, CP2 input (INHIBIT) | | Input logic is selectable [Voltage input] Input impedance : 5.4kΩ "H" level : 5–30VDC, "L" level : 0–2VDC [No-voltage input] Impedance at short-circuit : Max. 1kΩ, Residual voltage at short-circuit : Max. 2VDC, Impedance at open-circuit : Max. 100kΩ | | | |
| | RESET input | | | | | |
| One-shot output time | | | 0.05 ~ 5sec | | | |
| Control output | Contact | Type | SPDT (1c) | | | |
| | | Capacity | 250VAC 3A at resistive load | | | |
| | Solid-state | Type | NPN open collector | | | |
| | | Capacity | 30VDC Max. 100mA Max. | | | |
| Memory protection | | | 10 years (When using non-volatile semiconductor memory) | | | |
| External power | | | 12VDC ±10% 50mA Max. | | | |
| Dielectric strength | | | Min. 100MΩ (at 500VDC mega) | | | |
| Insulation resistance | | | 2000VAC 50/60Hz for 1 minute | | | |
| Noise strength | AC power | | ±2kV the square wave noise (pulse width:1μs) by the noise simulator | | | |
| | DC power | | ±500V the square wave noise (pulse width:1μs) by the noise simulator | | | |
| Vibration | Mechanical | | 0.75mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 1 hour | | | |
| | Malfunction | | 0.5mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 10 minutes | | | |
| Shock | Mechanical | | 300m/s ² (Approx. 30G) in X, Y, Z directions for 3 times | | | |
| | Malfunction | | 100m/s ² (Approx. 10G) in X, Y, Z directions for 3 times | | | |
| Relay life cycle | Mechanical | | Min. 10,000,000 times | | | |
| | Electrical | | Min. 100,000 times (250VAC 3A at resistive load) | | | |
| Ambient temperature | | | –10 ~ +55°C (at non-freezing status) | | | |
| Storage temperature | | | –25 ~ +65°C (at non-freezing status) | | | |
| Ambient humidity | | | 35 ~ 85%RH | | | |
| Unit weight | | | AC type : Approx. 147g, DC type : Approx. 153g | | AC type : Approx. 137g, DC type : Approx. 143g | |
| Approval | | | | | | |

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

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(G) Display unit

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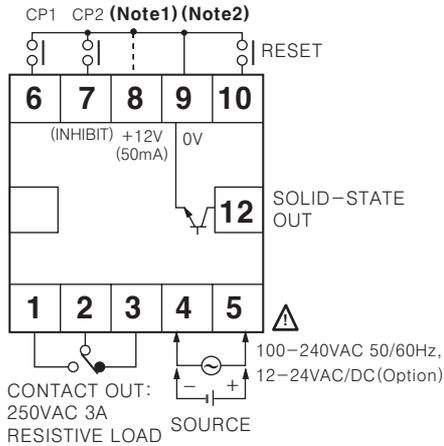
(O) Graphic panel

(P) Production stoppage models & replacement

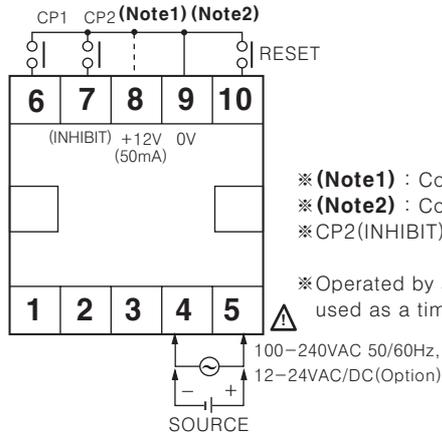
FXS Series

Connections

FX4S



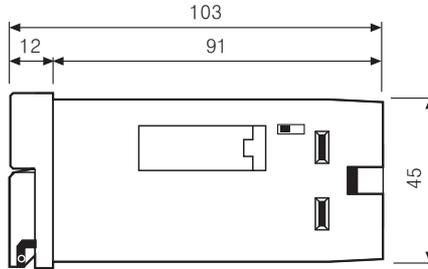
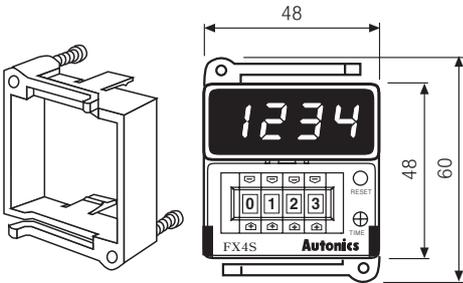
FX5S-I



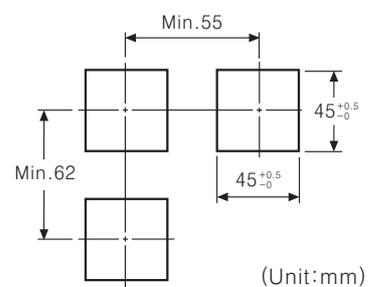
- ※ (Note1) : Connection of PNP input
- ※ (Note2) : Connection of NPN input
- ※ CP2(INHIBIT): Time Hold terminal when using for timer.
- ※ Operated by a power ON start when it is used as a timer.

Dimensions

Bracket



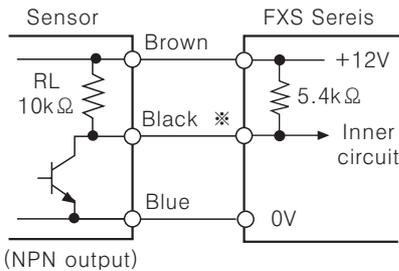
Panel cut-out



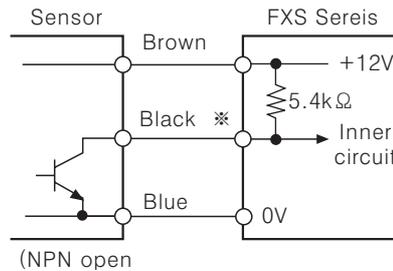
Input connections

Input logic : No-voltage(NPN) input

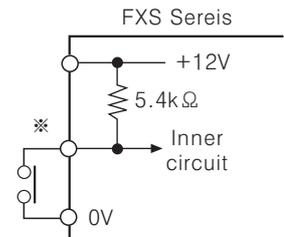
Solid-state input(Standard sensor : NPN output type sensor)



※ CP1, CP2(INHIBIT), RESET input



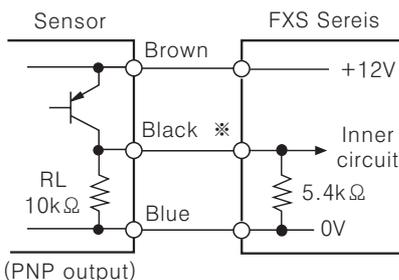
Contact input



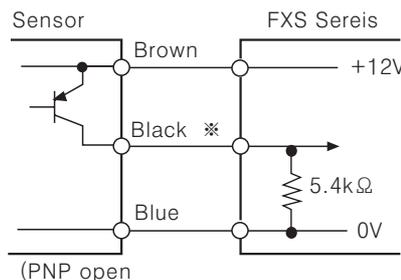
※ Please select the counting speed as 30cps when it is used for counter.

Input logic : Voltage(PNP) input

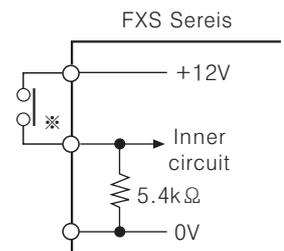
Solid-state input(Standard sensor : PNP output type sensor)



※ CP1, CP2(INHIBIT), RESET input



Contact input



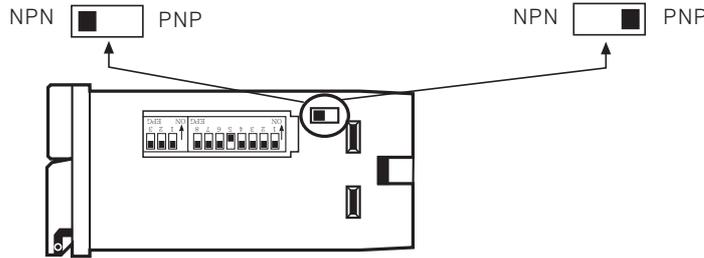
※ Please select the counting speed as 30cps when it is used for counter.

Up/Down Counter/Timer

Input logic selection

● Select NPN (No-voltage input)

● Select PNP (Voltage input)

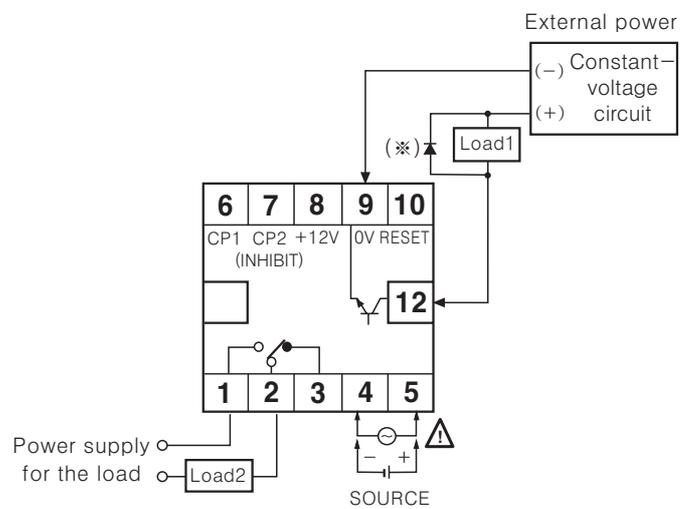
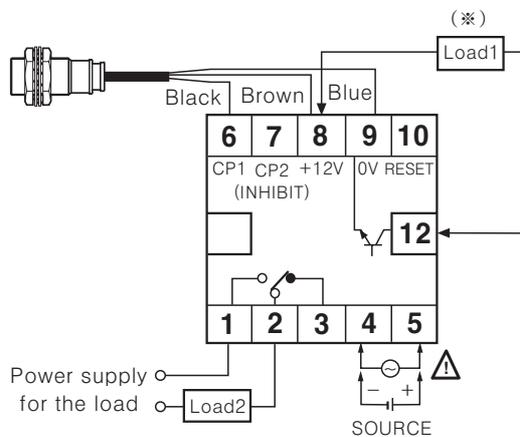


※ Please be sure to turn OFF the power before changing input logic.

Input & Output connections

○ In case of operating the load by power supply of the sensor

○ In case of operating the load by external power supply

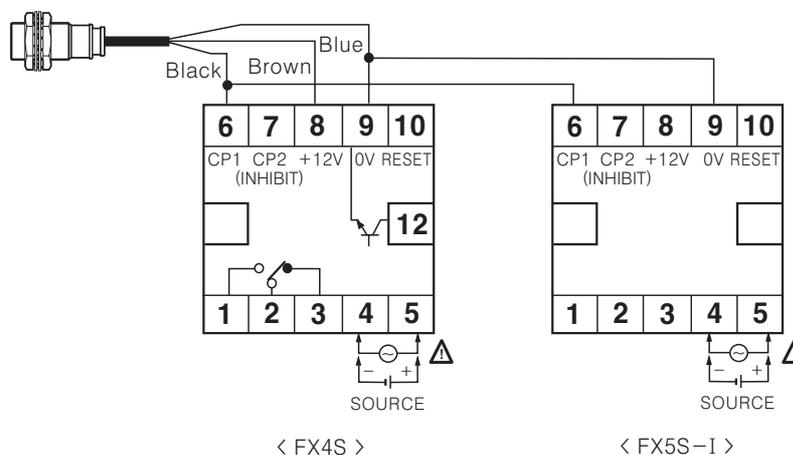


- (※) Please select proper capacity of load, because total current consumption should not exceed current capacity. (Max. 50mA)
- Contact capacity : Max. 250VAC 3A

- The capacity of Load1 must not exceed Max. 30VDC, Max. 100mA of the switching capacity of the transistor.
- Please do not supply the reverse polarity voltage.
- (※) Please connect the surge absorber (Diode) at both terminals of Load1, in case of using the inductive load. (Relay, etc.)

○ Using 2 counters with one sensor

- It is available to use 2 counters with one sensor. Please connect as the power of sensor is supplied from only one of counters and design input logic with same way.



< FX4S >

< FX5S-I >

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/Speed/Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

(J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

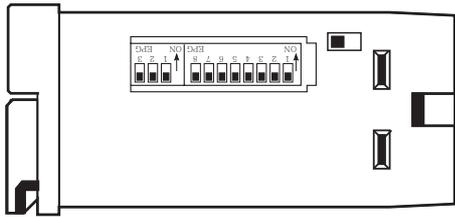
(N) Stepping motor & Driver & Controller

(O) Graphic panel

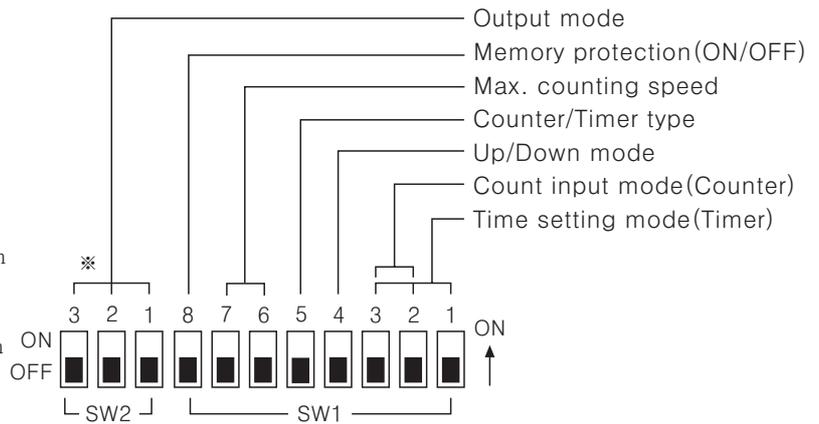
(P) Production stoppage models & replacement

FXS Series

■ Description of inner DIP switches



- ※ Inner selection switch is changed from 10pin to 11pin with upgrade of counting speed.
- ※ There is no output operation mode in indication type (FX5S-I) and SW2 selection switch.



● Up/Down mode

| SW1 | Function |
|--|-----------|
| ON <input type="checkbox"/> OFF <input type="checkbox"/> | Down mode |
| ON <input type="checkbox"/> OFF <input type="checkbox"/> | Up mode |

● Counter/Timer

| SW1 | Function |
|--|----------|
| ON <input type="checkbox"/> OFF <input type="checkbox"/> | Counter |
| ON <input type="checkbox"/> OFF <input type="checkbox"/> | Timer |

● Memory protection

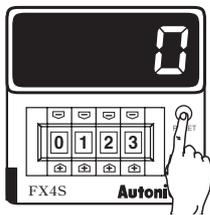
| SW1 | Function |
|--|-------------------------------|
| ON <input type="checkbox"/> OFF <input type="checkbox"/> | Disable the memory protection |
| ON <input type="checkbox"/> OFF <input type="checkbox"/> | Enable the memory protection |

● Max. counting speed

| SW1 | CP1, CP2 |
|--|----------|
| ON <input type="checkbox"/> OFF <input type="checkbox"/> | 1cps |
| ON <input type="checkbox"/> OFF <input type="checkbox"/> | 30cps |
| ON <input type="checkbox"/> OFF <input type="checkbox"/> | 2kcps |
| ON <input type="checkbox"/> OFF <input type="checkbox"/> | 5kcps |

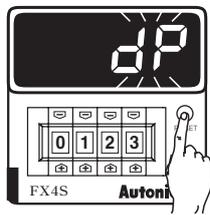
■ Setting function of Decimal point

Display the decimal point.

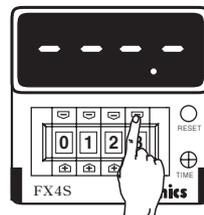


RUN mode

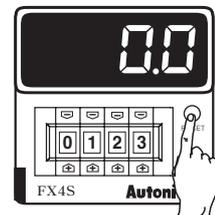
- ※ If press RESET button for over 3sec. it advanced to decimal point setting mode.



- ※ When "dP" flashes, touch RESET button once.



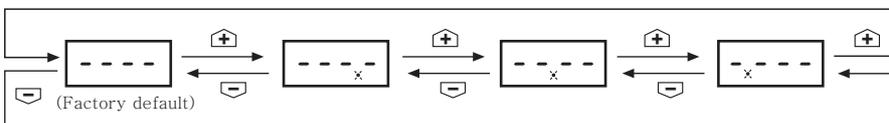
- ※ Set the position of decimal point using \uparrow , \downarrow buttons of digital switch.



Return to RUN mode

- ※ It returns to RUN mode by press RESET button over 3sec.

● Changing the decimal point



- ※ It returns to RUN mode if no RESET button or digital switch is applied for 60sec. in decimal point setting status.
- ※ The decimal point setting is not existed in indication type.

Up/Down Counter/Timer

Input operation mode(Counter)

| Input mode | | | No-voltage input(NPN) | Voltage input(PNP) | (A) Counter |
|---|-----------------|---------------------------------------|---------------------------|-----------------------------|----------------------------|
| ON  OFF  | Count up mode | Up/Down-A (Command input) | | | (B) Timer |
| | | Up/Down-B (Individual input) | | | (C) Temp. controller |
| | | Up/Down-C (Phase difference input) | | | (D) Power controller |
| | | Up (Count up input) | | | (E) Panel meter |
| | | | | (F) Tacho/Speed/Pulse meter | |
| | Count down mode | Up/Down-D (Command input) | | | (G) Display unit |
| | | Up/Down-E (Individual input) | | | (H) Sensor controller |
| | | Up/Down-F (Phase difference input) | | | (I) Switching power supply |
| Down (Count down input) | | | | (J) Proximity sensor | |
| | | | (K) Photo electric sensor | | |

*Ⓐ : Over Min. signal width, Ⓑ : Over 1/2 of Min. signal width.

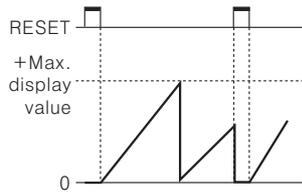
If the signal width of Ⓐ or Ⓑ is less than Min. signal width, ±1 of count error is occurred.

(L) Pressure sensor
(M) Rotary encoder
(N) Stepping motor & Driver & Controller
(O) Graphic panel
(P) Production stoppage models & replacement

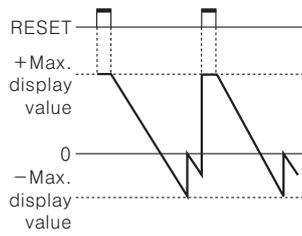
FXS Series

Counting operation of indication type(Counter)

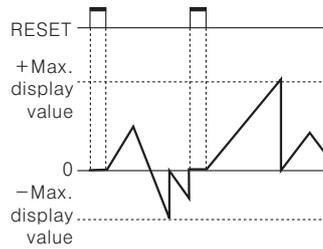
Up input mode



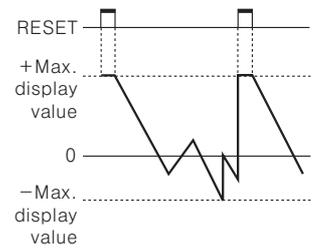
Down input mode



Up/Down-A, B, C input mode

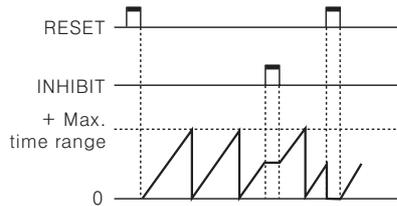


Up/Down-D, E, F input mode

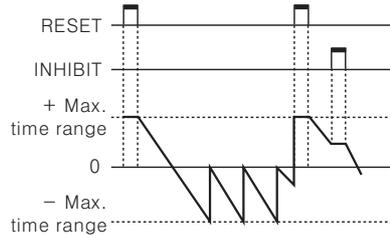


Time operation of indication type(Timer)

Up input mode



Down input mode



Time setting mode(Timer)

| SW1 | 4Digit | 5Digit |
|--|--------------|-------------------|
| 1 2 3 ON [] [] [] OFF [] [] [] | 99.99sec | 9999.9sec |
| 1 2 3 ON [] [] [] OFF [] [] [] | 999.9sec | 99999sec |
| 1 2 3 ON [] [] [] OFF [] [] [] | 9999sec | 9min 59.99sec |
| 1 2 3 ON [] [] [] OFF [] [] [] | 99min 59sec | 99min 59.9sec |
| 1 2 3 ON [] [] [] OFF [] [] [] | 999.9min | 9999.9min |
| 1 2 3 ON [] [] [] OFF [] [] [] | 99hour 59min | 9hour 59min 59sec |
| 1 2 3 ON [] [] [] OFF [] [] [] | 999.9hour | 999hour 59min |
| 1 2 3 ON [] [] [] OFF [] [] [] | 9999hour | 9999.9hour |

Up/Down Counter/Timer

Output operation mode (by internal DIP switch)

■ ← One-shot output (0.05~5sec)

□ ← Retained output

| Output mode (SW1) | ON 4 OFF 1 | | Operation after count up |
|--|------------------------------|--------------------------------|--|
| | Up mode Up / Down-A, B, C | Down mode Up / Down-D, E, F | |
| F 8 9 10 ON [] [] [] OFF [] [] [] | | | The display value continues until reset signal is applied then output is held. • Retained output will be maintained until Reset signal is applied. |
| N 8 9 10 ON [] [] [] OFF [] [] [] | | | Display value and retained output are maintained until Reset signal is applied. |
| C 8 9 10 ON [] [] [] OFF [] [] [] | | | The display value returns to reset start status as soon as display value is reached to preset value. |
| R 8 9 10 ON [] [] [] OFF [] [] [] | | | The display value is held until output is OFF then returns to reset start status. |
| K 8 9 10 ON [] [] [] OFF [] [] [] | | | The display value continues until reset signal is applied. |
| P 8 9 10 ON [] [] [] OFF [] [] [] | | | The display value is held during one-shot output time, counting process is returned to reset start status as soon as output is ON. |
| Q 8 9 10 ON [] [] [] OFF [] [] [] | | | The display value continues during one-shot output time. |
| S | Up input | Down input | <ul style="list-style-type: none"> • Up, UP/Down-A, B, C input mode - Output is ON when (Display value) ≥ (Preset value) • Down, UP/Down-D, E, F input mode - Output is ON when (Display value) ≤ (Zero) |
| Counter 8 9 10 ON [] [] [] OFF [] [] [] | Up / Down-A, B, C | Up / Down-D, E, F | |
| S Timer 8 9 10 ON [] [] [] OFF [] [] [] | | | The output turns ON after the setting time and then turns OFF after the setting time. This operation is repeated sequentially. (Flashing) |

*One-shot output time is set by front TIME adjuster.

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/Speed/Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

(J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

(N) Stepping motor & Driver & Controller

(O) Graphic panel

(P) Production stoppage models & replacement

FXS Series

■ Proper usage

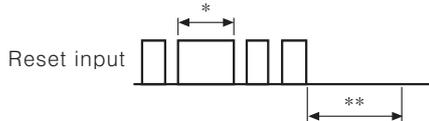
◎ Reset function

● Reset

In case of changing the input mode after supplying the power, please take external reset or manual reset. **If reset is not executed, the counter will be working as previous mode.**

● Reset signal width

It is reset perfectly when the reset signal is applied during **max. 20ms** regardless of the contact input & solid-state input.



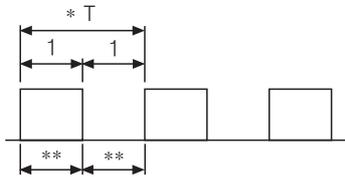
*In case of a contact reset, it is reset perfectly if the ON time of reset signal is applied during max. 20ms even though a chattering is occurred.

**It can be input the signal of CP1, CP2 after max. 50ms from closing time of reset signal.

◎ Sensor power

The power 12VDC which is provided to sensor is built in it. Please use it under Max. 50mADC.

◎ Min. signal width of CP1, CP2 input



*Please make duty ratio(ON/OFF) 1:1

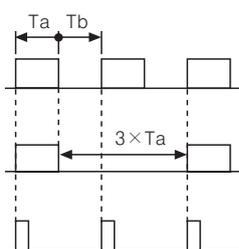
** Min. signal width

- 1cps : Min. 500ms
- 30cps : Min. 16.7ms
- 2kcps : Min. 0.25ms
- 5kcps : Min. 0.1ms

◎ Max. counting speed

This is a response speed per 1 sec. when the duty ratio(ON:OFF) of input signal is 1:1.

If the duty ratio is not 1:1, the width between ON and OFF should be over min. signal width and the response speed will getting slower against input signal. And one of ON width and OFF width is under min. signal width, this product may not respond.

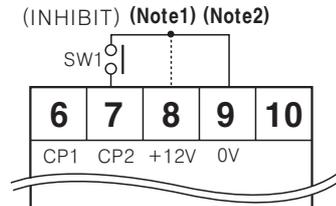


Width of Ta(ON) and Tb(OFF) must be larger than Min. signal width.

Max. counting speed is 1/2 value of catalog spec. when duty ratio is 1:3.

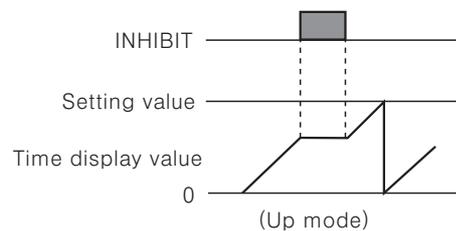
It can not respond because Max. signal width (1a) is small.

◎ INHIBIT(When using as Timer)



※ (Note1):PNP input
 (Note2):NPN input

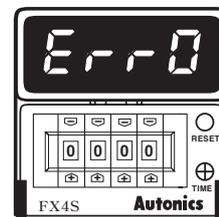
- If SW1 is ON, it becomes INHIBIT. (Time Hold)
- When power is applied, it starts to progress and INHIBIT mode is used to stop the time is under the progress at the moment.
- When SW1 is OFF, timer starts to progress again.



◎ Error display

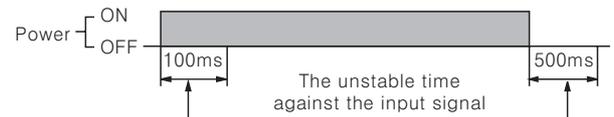
| Error signal | Error description | Returning method |
|--------------|---------------------|---|
| Err0 | Zero setting status | Change the setting value to non zero status |

- ※ When Error is displayed, the output continues OFF state.
- ※ There is no Error function in indicator.

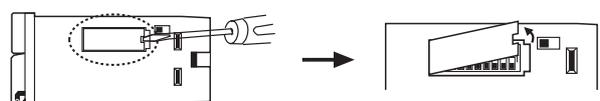


◎ Power

The inner circuit voltage starts to rise up for the first 100ms after power on, the input may not work at this time. And also the inner circuit voltage drops down for the last 500ms after power off, the input may not work at this time.



◎ Case & DIP switch detachment



Push a lock part to front direction and widen it simultaneously.

※ Please be careful of the injury caused by tools.

Up/Down Counter/Timer

DIN W72 × H72, W48 × H96, W144 × H72mm Counter/Timer

■ Features

- 36 input modes and 20 output modes
- Counting speed : 1cps/30cps/2kcps/5kcps
- Selectable voltage input (PNP) or No voltage input (NPN)
- Addition of Up/Down input mode
- Wide range of power supply : 100–240VAC 50/60Hz
12–24VAC/DC (Option)
- Selectable Counter/Timer by internal DIP switch
- Various time range
- Built-in Microprocessor



⚠ Please read "Caution for your safety" in operation manual before using.



■ Specifications

| Model | Single preset | | FX4 | FX6 | FX4H | — | — | |
|----------------------------------|---|-----------------------|--|---------|----------|----------|---------|--|
| | Dual preset | | FX4-2P | FX6-2P | FX4H-2P | FX4L-2P | FX6L-2P | |
| | Totalizer(Indicator) | | FX4-I | FX6-I | FX4H-I | FX4L-I | FX6L-I | |
| Digit | | | 4 | 6 | 4 | 4 | 6 | |
| Digit size | | | W8×H14mm | W4×H8mm | W6×H10mm | W8×H14mm | | |
| Power supply | 100–240VAC 50/60Hz, 12–24VAC/DC (Option) | | | | | | | |
| Allowable voltage range | 90 ~ 110% of rated voltage | | | | | | | |
| Power consumption | <ul style="list-style-type: none"> • Indicator : Approx. 6VA(240VAC 60Hz), Approx. 2.7W(24VDC), Approx. 5.8VA(24VAC 60Hz) • Single preset : Approx. 7VA(240VAC 60Hz), Approx. 3.3W(24VDC), Approx. 6.8VA(24VAC 60Hz) • Dual preset: Approx. 8VA(240VAC 60Hz), Approx. 3.8W(24VDC), Approx. 7.6VA(24VAC 60Hz) | | | | | | | |
| Max. counting speed for CP1, CP2 | Selectable 1cps/30cps/2kcps/5kcps by internal DIP switch | | | | | | | |
| Min. input signal width | RESET input | | Approx. 20ms | | | | | |
| | INHIBIT input | | | | | | | |
| Input | CP1, CP2 input (INHIBIT) | | Input logic is selectable [Voltage input] Input impedance : 5.4kΩ, "H" level : 5–30VDC, "L" level : 0–2VDC [No-voltage input] Impedance at short-circuit : Max. 1kΩ, Residual voltage at short-circuit : Max. 2VDC, Impedance at open-circuit : Min. 100kΩ | | | | | |
| | RESET input | | | | | | | |
| One-shot output time | <ul style="list-style-type: none"> • Single preset type ⚡ 0.05~5sec • Dual preset type ⚡ 1st. output 0.5sec fixed, 2st. output : 0.05~5sec | | | | | | | |
| Control output | Contact | Type | Single preset type : SPDT(1c), Dual preset type : 1st output SPDT(1c), 2nd output SPDT(1c) | | | | | |
| | | Capacity | 250VAC 3A at resistive load | | | | | |
| | Solid-state | Type | Single preset type : 1 NPN open collector Dual preset type : 1st output 1 NPN open collector, 2nd output 1 NPN open collector | | | | | |
| Capacity | | 30VDC Max. 100mA Max. | | | | | | |
| Memory protection | 10 years(When using non-volatile semiconductor memory) | | | | | | | |
| External sensor power | 12VDC ±10% 50mA Max. | | | | | | | |
| Ambient temperature | -10 ~ +55°C (at non-freezing status) | | | | | | | |
| Storage temperature | -25 ~ +65°C (at non-freezing status) | | | | | | | |
| Ambient humidity | 35 ~ 85%RH | | | | | | | |
| Insulation resistance | Min. 100MΩ (at 500VDC mega) | | | | | | | |
| Dielectric strength | 2000VAC 50/60Hz for 1 minute | | | | | | | |
| Noise strength | AC power | | ±2kV the square wave noise(pulse width:1μs) by the noise simulator | | | | | |
| | DC power | | ±500V the square wave noise(pulse width:1μs) by the noise simulator | | | | | |

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/Speed/Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

(J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

(N) Stepping motor & Driver & Controller

(O) Graphic panel

(P) Production stoppage models & replacement

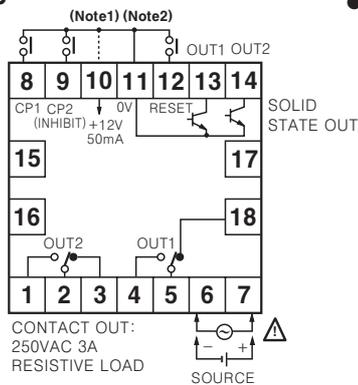
FX/FXH/FXL Series

Specifications

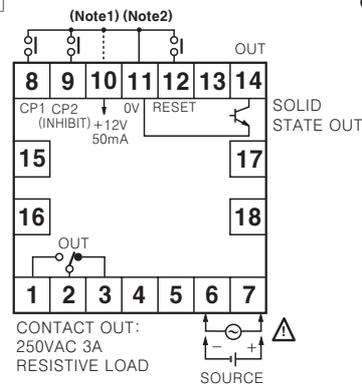
| | | | | | |
|------------------|---|--|---|---|---|
| Vibration | Mechanical | 0.75mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 1 hour | | | |
| | Malfunction | 0.5mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 10 minutes | | | |
| Shock | Mechanical | 300m/s ² (Approx. 30G) in X, Y, Z directions for 3 times | | | |
| | Malfunction | 100m/s ² (Approx. 10G) in X, Y, Z directions for 3 times | | | |
| Relay life cycle | Mechanical | Min. 10,000,000 operations | | | |
| | Electrical | Min. 100,000 operations at 250VAC 2A (resistive load) | | | |
| Approval |  | | | | |
| Unit weight | FX4 : Approx. 295g FX4-2P : Approx. 305g FX4-I : Approx. 260g | FX6 : Approx. 305g FX6-2P : Approx. 315g FX6-I : Approx. 265g | FX4H : Approx. 325g FX4H-2P : Approx. 353g FX4H-I : Approx. 297g | FX4L-2P : Approx. 544g FX4L-I : Approx. 455g | FX6L-2P : Approx. 550g FX6L-I : Approx. 461g |

Connections

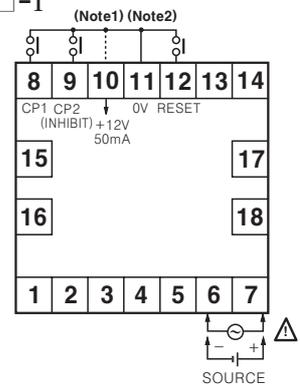
FX□-2P



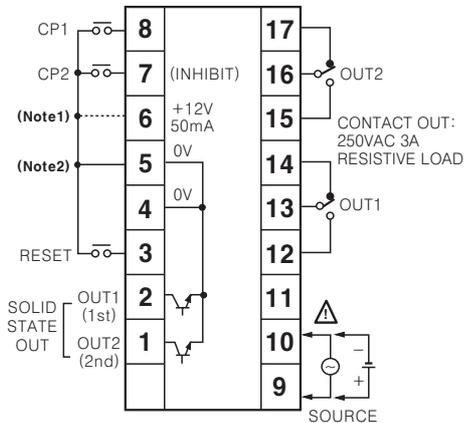
FX□



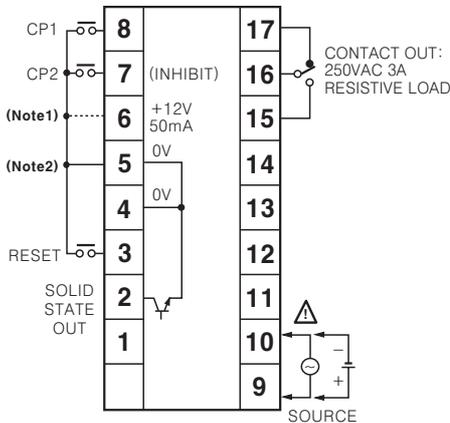
FX□-I



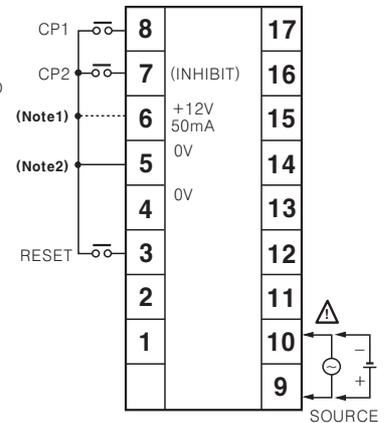
FX4H-2P



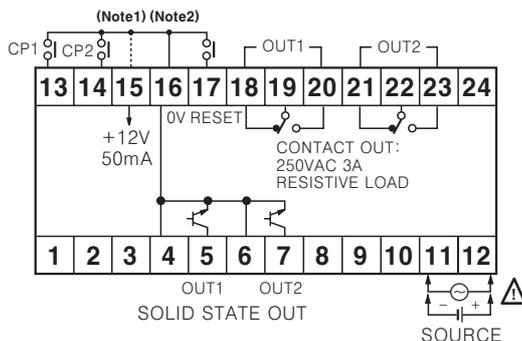
FX4H



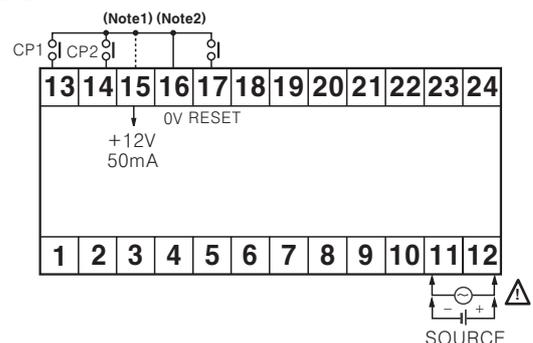
FX4H-I



FX□L-2P



FX□L-I



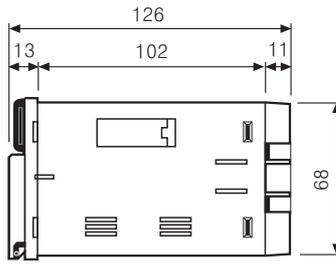
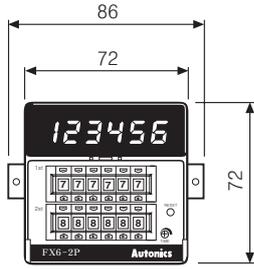
※ CP2(INHIBIT) : Time hold terminal when using for timer.
 ※ It is operated by power ON start type when using for timer.

※ (Note1) : Connection for PNP input
 (Note2) : Connection for NPN input

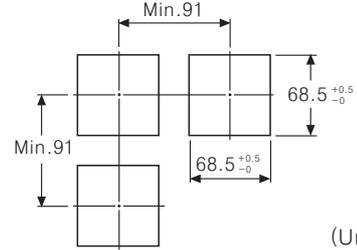
Up/Down Counter/Timer

Dimensions

●FX Series

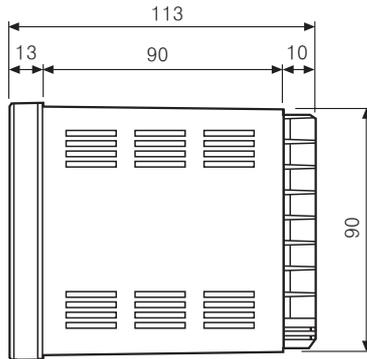
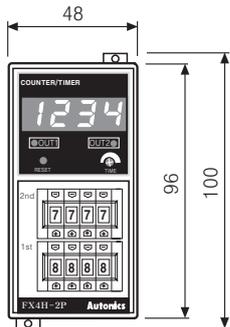


●Panel cut-out

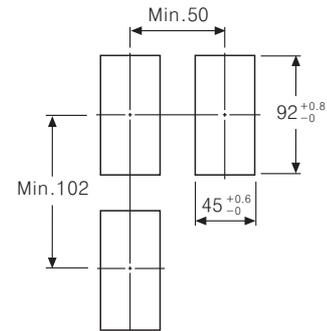


(Unit:mm)

●FXH Series

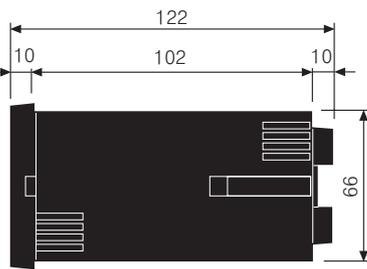
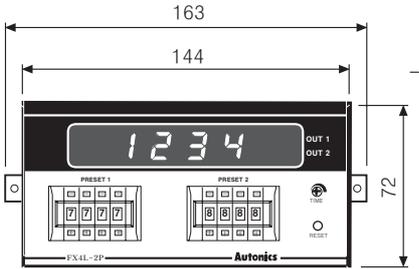


●Panel cut-out

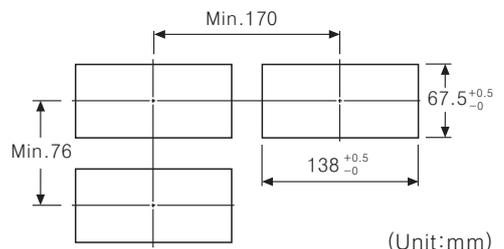


(Unit:mm)

●FXL Series



●Panel cut-out

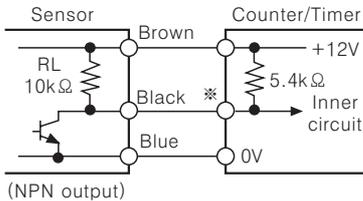


(Unit:mm)

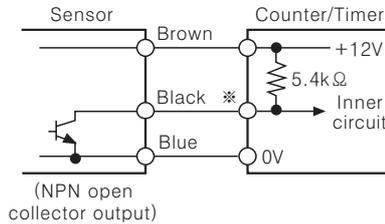
Input connections

○No-voltage input (NPN)

- Solid-state input (Standard input sensor : NPN output type sensor)

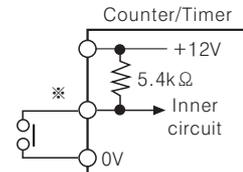


※CP1, CP2(INHIBIT), RESET input



(NPN open collector output)

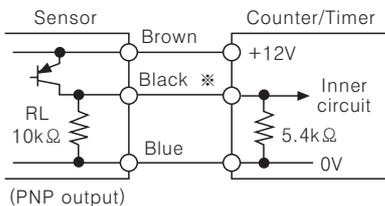
- Contact input



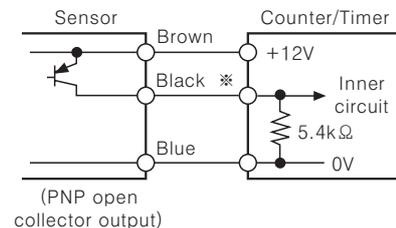
Counting speed :
1 or 30cps setting (Counter)

○Voltage input (PNP)

- Solid-state input (Standard input sensor : PNP output type sensor)

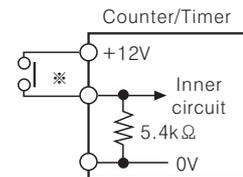


※CP1, CP2(INHIBIT), RESET Input



(PNP open collector output)

- Contact input



Counting speed :
1 or 30cps setting (Counter)

(A)
Counter

(B)
Timer

(C)
Temp. controller

(D)
Power controller

(E)
Panel meter

(F)
Tacho/ Speed/ Pulse meter

(G)
Display unit

(H)
Sensor controller

(I)
Switching power supply

(J)
Proximity sensor

(K)
Photo electric sensor

(L)
Pressure sensor

(M)
Rotary encoder

(N)
Stepping motor & Driver & Controller

(O)
Graphic panel

(P)
Production stoppage models & replacement

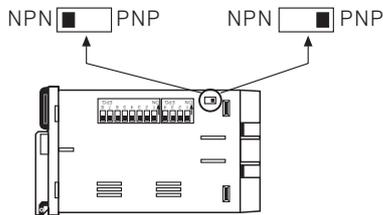
FX/FXH/FXL Series

Input logic selection

FX series

Input logic is changeable by input logic selection switch located at the one-side of case.

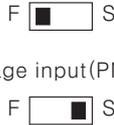
- No-voltage input (NPN)
- Voltage input (PNP)



FXL series

Input logic is changeable by input logic selection switch located at the terminal block.

- No-voltage input (NPN)
- Voltage input (PNP)



FXH series

Input logic is changeable by input logic selection switch (SW3) located at inside of the case.

- No-voltage input (NPN)
- Voltage input (PNP)

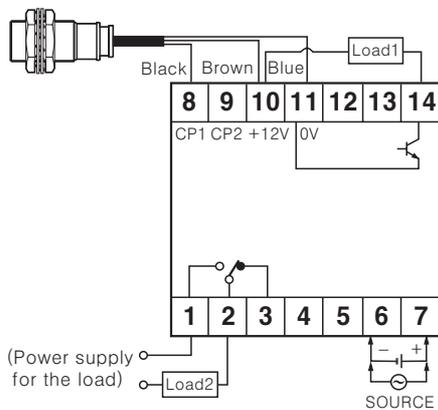


Direction of front display ←

※Please be sure to turn power OFF before changing input logic.

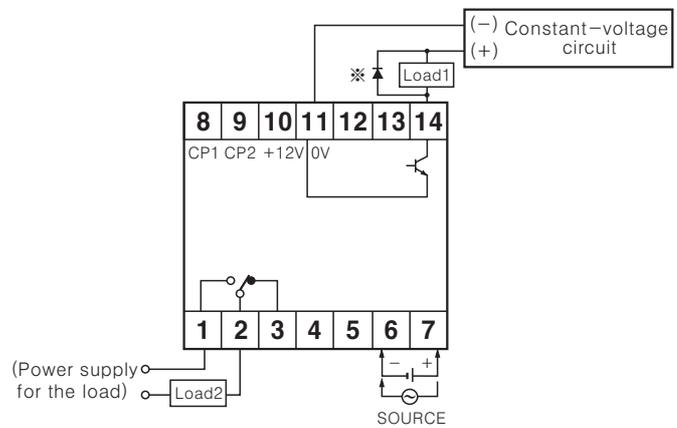
Input & output connections

◎In case of operating the load by power supply of the sensor



- Please select proper capacity of load, because total value of load capacity and current consumption should not be exceed current capacity. (Max. 50mA)

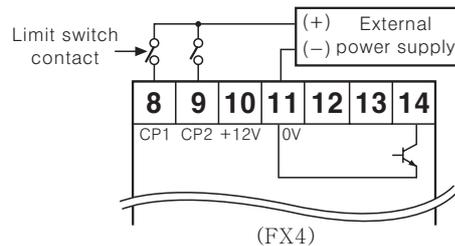
◎In case of operating the load by external power supply



- The capacity of the load must not be exceed max. 30VDC, max. 100mA of the switching capacity of the transistor.
- Please do not supply the reverse polarity voltage.
- ※Please connector the surge absorber (Diode) at both terminals of the load, in case of using the inductive load. (Relay, etc.)

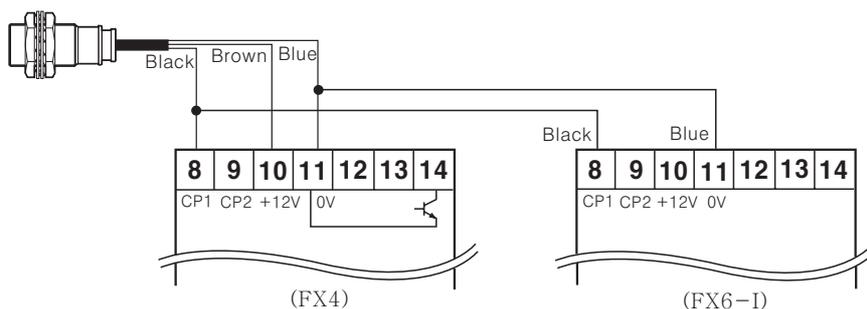
◎How to count by external power supply

This unit starts to count when "High" level (5-30VDC) is applied at CP1 or CP2 after selecting PNP.



◎Using 2 counters with one sensor

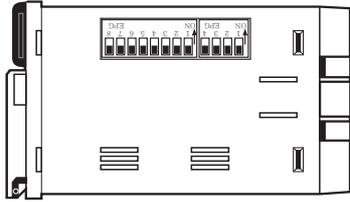
- Please connect as the power of sensor is supplied from only one of counters and design input logic with same way.



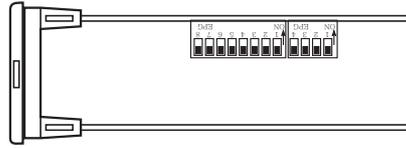
Up/Down Counter/Timer

■ Selection by DIP switches

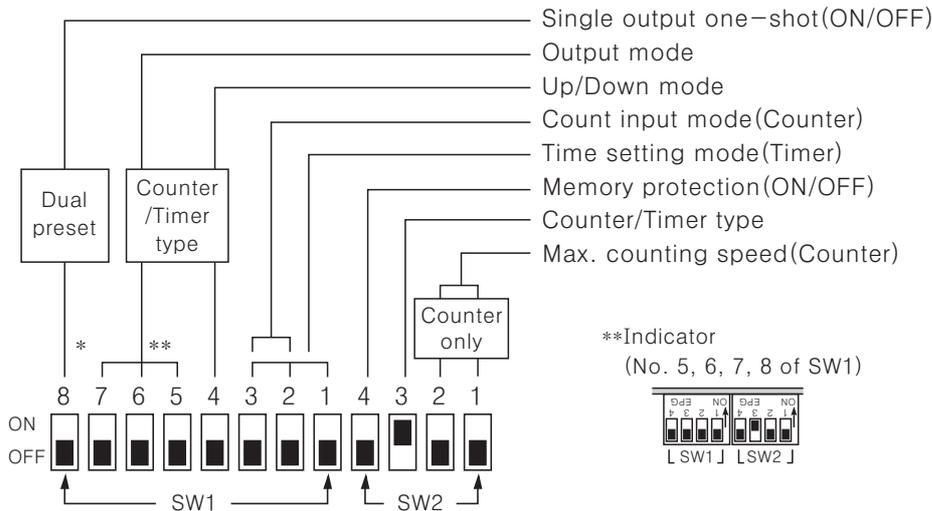
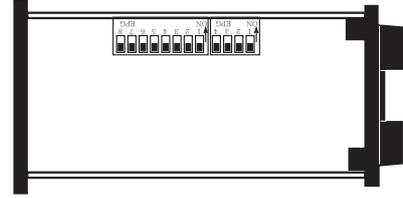
● 72×72 DIP switch position



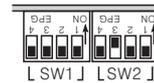
● 48×96 DIP switch position



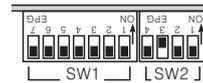
● 144×72 DIP switch position



**Indicator
(No. 5, 6, 7, 8 of SW1)



*Single preset
(No. 8 of SW1)



● Max. counting speed

| SW2 | Functions |
|-------------------|-----------|
| ON 1 2 OFF 1 2 | 1cps |
| ON 1 2 OFF 1 2 | 30cps |
| ON 1 2 OFF 1 2 | 2kcps |
| ON 1 2 OFF 1 2 | 5kcps |

● Conter/Timer

| SW2 | Functions |
|-------------------|-----------|
| ON 1 2 OFF 1 2 | Conter |
| ON 1 2 OFF 1 2 | Timer |

● Up/Down mode

| SW1 | Functions |
|-------------------|-----------|
| ON 1 2 OFF 1 2 | Down mode |
| ON 1 2 OFF 1 2 | Up mode |

● Memory protection

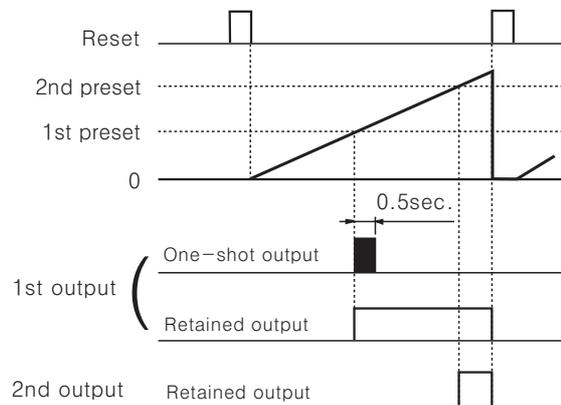
| SW2 | Functions |
|-------------------|-------------------------------|
| ON 1 2 OFF 1 2 | Disable the memory protection |
| ON 1 2 OFF 1 2 | Enable the memory protection |

● Selection of one-shot output or Retained output for 1st output.

| SW1 | Function |
|-------------------|------------------------------|
| ON 1 2 OFF 1 2 | 1st output : One-shot output |
| ON 1 2 OFF 1 2 | 1st output : Retained output |

※ This mode selects a one-shot output (0.5sec fixed) or retained output (Until 2nd output turns off) for 1st output in the dual preset counter.

※ Example of F output operation mode



(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/Speed/Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

(J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

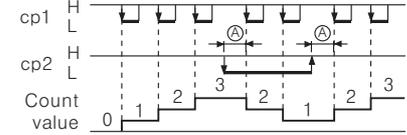
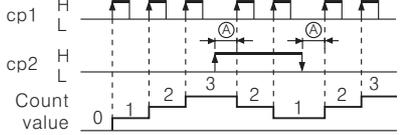
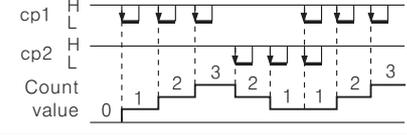
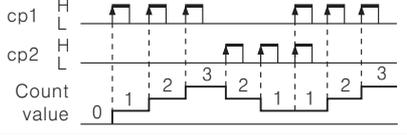
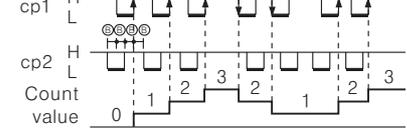
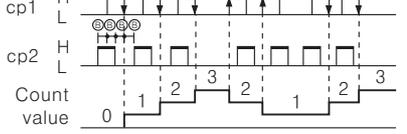
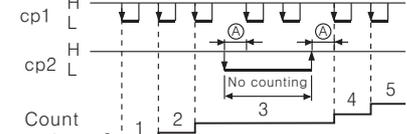
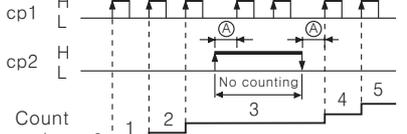
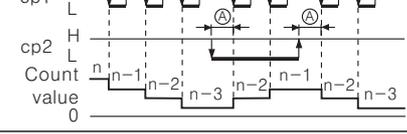
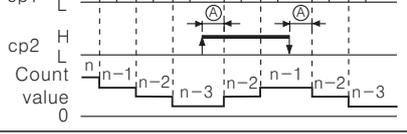
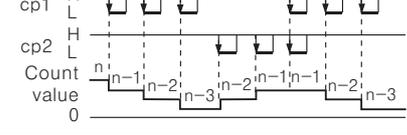
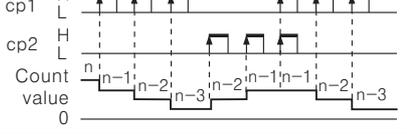
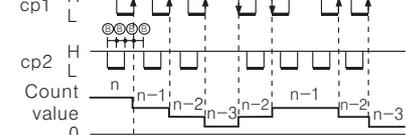
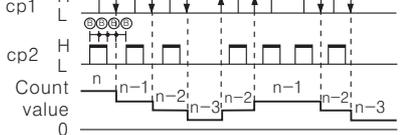
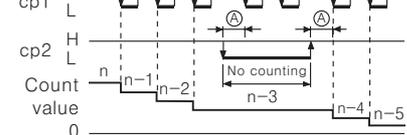
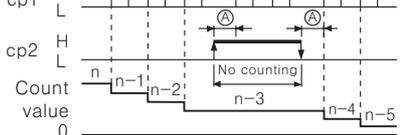
(N) Stepping motor & Driver & Controller

(O) Graphic panel

(P) Production stoppage models & replacement

FX/FXH/FXL Series

Input operation(Counter)

| Input mode | | SW1 | No-voltage input type(NPN) | Voltage input type(PNP) |
|---|---------------------------------------|---|---|---|
| Up mode ON  OFF  | Up/Down-A (Command input) | ON  OFF  |  |  |
| | Up/Down-B (Individual input) | ON  OFF  |  |  |
| | Up/Down-C (Phase difference input) | ON  OFF  |  |  |
| | Up (Count up input) | ON  OFF  |  |  |
| Down mode ON  OFF  | Up/Down-D (Command input) | ON  OFF  |  |  |
| | Up/Down-E (Individual input) | ON  OFF  |  |  |
| | Up/Down-F (Phase difference input) | ON  OFF  |  |  |
| | Down (Count down input) | ON  OFF  |  |  |

* Ⓐ : Over Min. signal width, Ⓑ : Over 1/2 of Min. signal width.

If the signal width of Ⓐ or Ⓑ is less than Min. signal width, ±1 of count error is occurred.

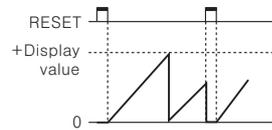
Up/Down Counter/Timer

Time setting mode(timer)

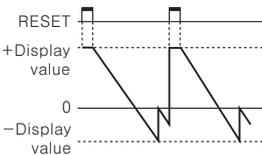
| | SW1 | 4Digit | 6Digit |
|----------|-----|--------------|--------------------|
| A | | 99.99sec | 99999.9sec |
| B | | 999.9sec | 999999sec |
| C | | 9999sec | 99min 59.99sec |
| D | | 99min 59sec | 999min 59.9sec |
| E | | 999.9min | 99999.9min |
| F | | 99hour 59min | 99hour 59min 59sec |
| G | | 999.9hour | 9999hour 59min |
| H | | 9999hour | 99999.9hour |

Counting operation of indication type(Counter)

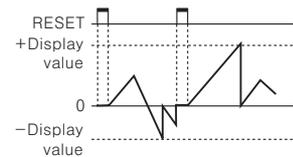
Up mode



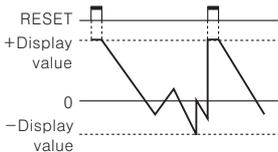
Down mode



Up / Down-A, B, C mode

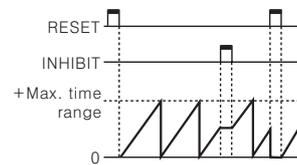


Up / Down-D, E, F mode

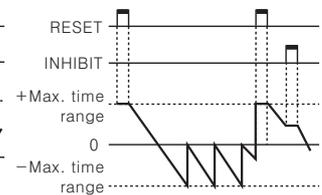


Time operation of indication type (Timer)

Up mode

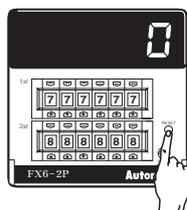


Down mode



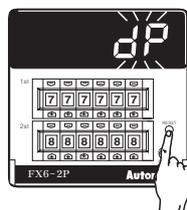
Decimal point setting

Display the decimal point.

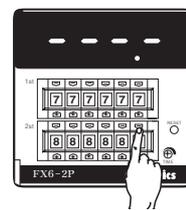


RUN mode

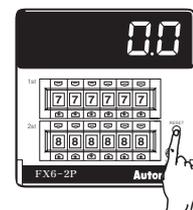
※ Press RESET button for over 3sec., it advances to decimal point setting mode.



※ When "dP" is flashing, one touch the Reset button.



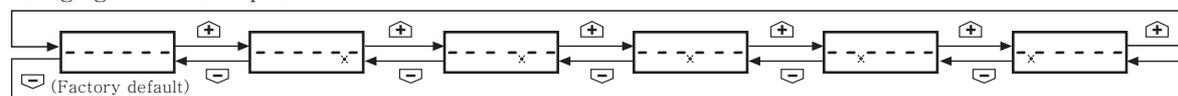
※ Set the position of decimal point using \uparrow , \downarrow buttons of digital switch.



Return to RUN mode

※ Press RESET button for over 3sec., it returns to RUN mode

Changing the decimal point



※ It returns to RUN mode if no RESET button or digital switch is applied for 60sec. in decimal point. Setting status.

※ The decimal point setting is not existed in indication type.

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/Speed/Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

(J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

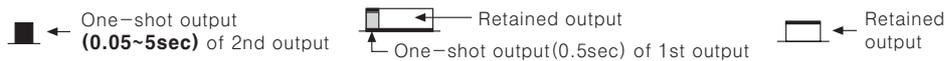
(N) Stepping motor & Driver & Controller

(O) Graphic panel

(P) Production stoppage models & replacement

FX/FXH/FXL Series

Output operation mode



※The output of single preset type is operated at the status of the second output mode

| Output mode (SW1) | ON OFF | ON OFF | Operation after count up |
|--------------------------------|----------------------------------|--------------------------------------|--|
| | Up mode Up, Up / Down-A, B, C | Down mode Down, Up / Down-D, E, F | |
| F ON OFF | | | The display value continues until Reset signal applied and the output is held. • 1st retained output and 2nd output are maintained until Reset signal is applied. • When using 1st output as one-shot output, it will return after operating for 0.5sec. |
| N ON OFF | | | The display value and output will be held until Reset input is applied. |
| C ON OFF | | | The display value will be Reset Start status as soon as it reaches to 2nd setting value. • 1st retained output will be OFF after 2nd one-shot output. • 1st one-shot output will be reset after operating 0.5sec., and it is not related to 2nd output. |
| R ON OFF | | | Display value will be maintained until 2nd output is Off, then it will be reset. • 1st retained output will be OFF after 2nd one-shot output. • 1st one-shot output will be reset after operating 0.5sec., and it is not related to 2nd output. |
| K ON OFF | | | The display value continues until Reset signal applied. • 1st retained output will be OFF after 2nd one-shot output. • 1st one-shot output will be reset after operating 0.5sec., and it is not related to 2nd output. |
| P ON OFF | | | The display value will be Reset Start status as soon as it reaches to 2nd setting value. • 1st retained output will be OFF after 2nd one-shot output. • 1st one-shot output will be reset after operating 0.5sec., and it is not related to 2nd output. |
| Q ON OFF | | | The display continues until 2nd output is OFF. • 1st retained output will be OFF after 2nd one-shot output. • 1st one-shot output will be reset after operating 0.5sec. not related to 2nd output. |
| S Counter ON OFF | Up | Down | • Up, Up/Down-A, B, C input mode -OUT1 is ON when (Display value) ≥ (1st setting value) -OUT2 is ON when (Display value) ≥ (Dual setting value) • Down, Up/Down-D, E, F input mode -OUT1 is ON when (Display value) ≤ (1st setting value) -OUT2 is ON when (Display value) ≤ (Zero) |
| | Up / Down-A, B, C | Up / Down-D, E, F | |
| S Timer ON OFF | | | When it is used as Timer, 1st output and 2nd output are flashing repeatedly. |

※One-shot output time is set by front TIME adjuster.

Up/Down Counter/Timer

Proper usage

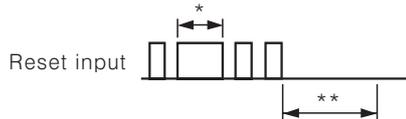
Reset

Reset

In case of changing the input mode after supplying the power, please provide an external reset or manual reset. **If reset is not executed, the counter will be working in previous mode.**

Reset signal width

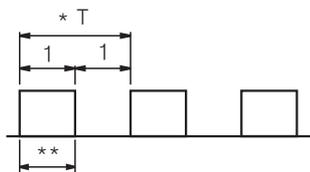
To guarantee proper reset, the signal must be supplied for a minimum of **min. 20ms** regardless the signal comes from a contact or a solid-state input.



*In case of a contact reset, contact chattering will not affect the reset as long as it is applied for a minimum of 20ms.

**Input signal at CP1 & CP2 must be applied for a minimum of 50ms after the reset is removed.

Minimum count signal width

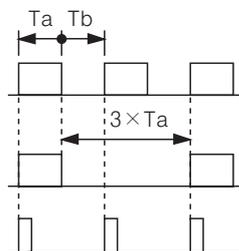


* Please make duty ratio(ON/OFF) as 1:1.

**Minimum signal width $\left[\begin{array}{l} 30\text{cps} : \text{Min. } 16.7\text{ms} \\ 2\text{kcps} : \text{Min. } 0.25\text{ms} \end{array} \right.$

Maximum counting speed

This is a response speed per 1 sec. when the duty ratio (ON:OFF) of input signal is 1:1. If the duty ratio is not 1:1, the width between ON and OFF should be over min. signal width and the response speed will getting slower against input signal. If either ON or OFF signal is shorter than minimum signal width, this product may not respond.



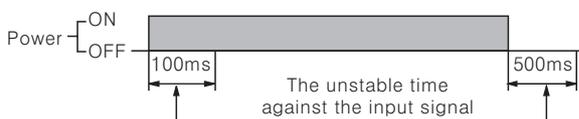
Therefore Ta(ON width) and Tb(OFF width) needed to be over min.signal width.

Max. counting speed is 1/2 value of catalog spec. when duty ratio is 1:3.

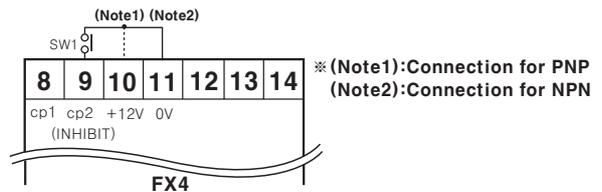
It can not respond because Max. signal width(1a) is small.

Power

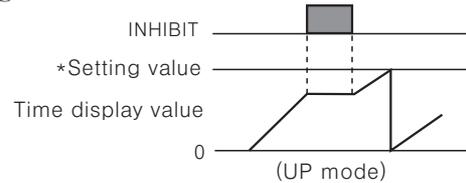
The inner circuit voltage starts to rise up for the first 100ms after power on, the input may not work at this time. And also the inner circuit voltage drops down for the last 500ms after power off, the input may not work at this time.



INHIBIT(Only Timer)

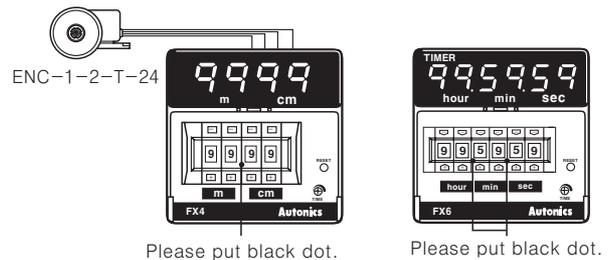


- INHIBIT mode is active when SW1 turns ON. (Time Hold)
- When power is applied, it starts to progress and INHIBIT mode is used to stop the time is under the progress at the moment.
- When SW1 is OFF, timer starts to progress again.



How to use the sticker

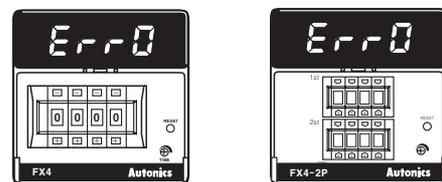
The below sticker can be found inside the box. Use the sticker according to application as follow:
Ex1)Measurement of length by the rotary encoder EX2)Timer[F mode]



Error display

| Error signal | Error description | Returning method |
|--------------|--|--|
| Err0 | Zero setting status | Change the setting value to non zero status |
| | When 2nd setting value is smaller than 1st setting value | Make 2nd setting value bigger than 1st setting value |

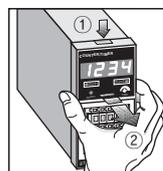
- *There is no Error display function in indication type.
- *There is no Error function in indicator.



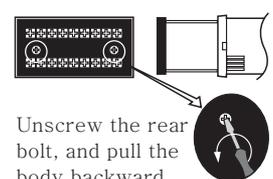
Case & DIP switch detachment

FXH Series

- 1)Push down the front guide.
- 2)Pull out the front guide.



FXL Series



Unscrew the rear bolt, and pull the body backward.

*Please be careful of the injury caused by tools.

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/Speed/Pulse meter

(G) Display unit

(H) Sensor controller

(I) Switching power supply

(J) Proximity sensor

(K) Photo electric sensor

(L) Pressure sensor

(M) Rotary encoder

(N) Stepping motor & Driver & Controller

(O) Graphic panel

(P) Production stoppage models & replacement